



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-3
Job Sheet 205549



Part No: D2230-3

Job Qty: 100 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/13/20

Job Tracking No:

Due Date: 3/16/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	100 pcs	3/16/20		0.00	0.00	Purchasing - 1		MAR 10 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	100 pcs	3/16/20		0.00	0.00	Packaging 2 - 1 - B4B		MAR 10 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Container No: S262579



Part: D2230-3

Job No: 205549

Serial No/Batch: S262579

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/10/20

Plex 1/13/20 2:40 PM Dart.lajeunesse.marie

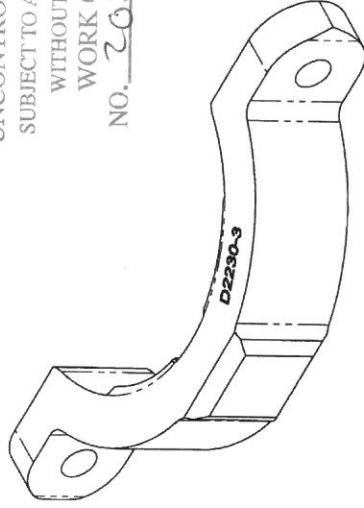
https://www.plexonline.com/3e3a14b9-3efc-41cf-88c0-4ef5151fccf6/Plexus_Control/Report_View/Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True&... 2/4

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	100 pcs	3/16/20	0.00 0.00	QC 21 - SA - 21	445
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-38
				Broussard	
Part Op 90 - (Purchasing) Issue P/O to Metec : <u>H604577</u> Manufacture as per (Purchasing) dwg C of C is required Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach 130 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release) Original B/N is 148845 - w/o was closed and costed D2230-3 D2230-3 x 100 plus 15 Jan 2020					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2230-3P	Lug	100 pcs (1 ea)	90-Purchasing	S262570	
D2423	Lug Extrusion	6.8300 ft (.0683 ea)	90-Purchasing		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Purchasing	D2230-3P	100	0	0	
	D2423	7	422	0	

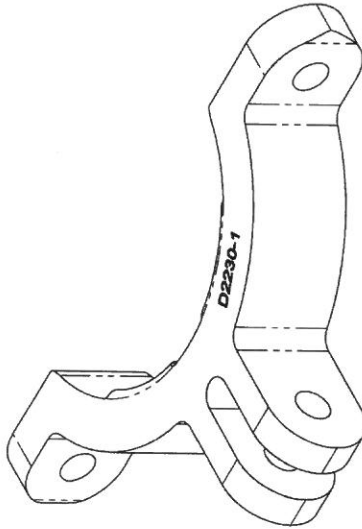
Part Specifications
Specifications could not be found.

Plex 1/13/20 2:40 PM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 205549 MJS
2001-124



D2230-3 MOUNTING LUG



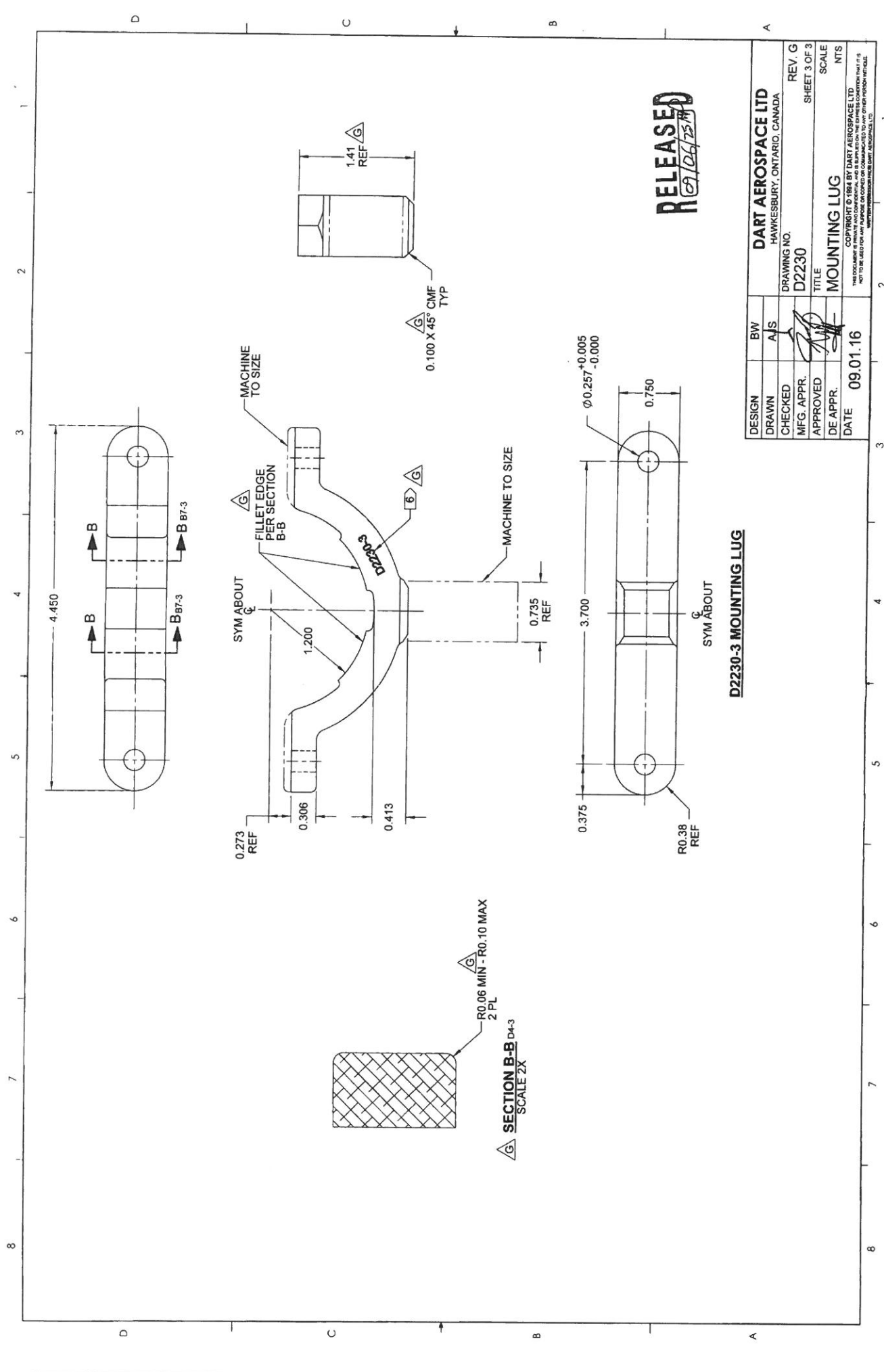
D2230-1 MOUNTING LUG

RELEASED
R016151MPS



- NOTES:
- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION, WITH TOOL TIP RADIUS OF 0.015 ± 0.005.
 - 7) WEIGHT: -1: 0.16 lbs
-3: 0.14 lbs

REDESIGNED IN SOLIDWORKS TO CURRENT DESIGN STANDARD SECTION FOR A & B BILLET ADDED TO PREVENT CHIPPING OF RUBBER CUSHION ON INSTALLATION		AJS	09.01.16
F	RE-DESIGN: R1.200 WAS 1.100	CP	99.12.13
E	RE-DESIGN	BW	95.01.04
D	RE-DESIGN	BW	95.01.04
C	RE-DESIGN	BW	94.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	BW		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.01.16		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D2230			
REV. G			
SHEET 1 OF 3			
TITLE MOUNTING LUG			
SCALE NTS			
COPYRIGHT © 1994 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD.			



D2230-3 MOUNTING LUG

DESIGN	BW	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D2230
MFG. APPR.		SHEET 3 OF 3
APPROVED		TITLE MOUNTING LUG
DE APPR.		SCALE NTS
DATE	09.01.16	COPYRIGHT © 1984 BY DART AEROSPACE LTD

THIS DRAWING AND ITS CONTENTS ARE THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS SPECIFICALLY PREPARED WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045577



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045577

PO Date: 1/15/20

Due Date: 2/7/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	205549	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed X100	-	3/16/20	100 pcs	0 pcs MAR 10 2020	100 pcs	\$17.31/pcs DAS 81 9-89	\$1,731.00
3	207028	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed X30	-	2/14/20	30 pcs	0 pcs MAR 05 2020	30 pcs	\$18.70/pcs	\$561.00
4	205550	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed X200	-	3/13/20	200 pcs	0 pcs MAR 10 2020	200 pcs	\$18.61/pcs	\$3,722.00
5	207817	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Partial X20	-	2/7/20	50 pcs	30 pcs MAR 05 2020	20 pcs	\$18.70/pcs	\$374.00
Grand Total:													\$6,388.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045577



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/5/20 8:41 AM dart.lussier.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number	
DAS 81 9-89	100	D2230-3P	Mounting Lug	G	B 187667	919625	HB045577
	200	D3235-1P	Mounting Lug	A	S187667	919446	HB045577

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, March 09, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26931
Shipment Date: 09-Mar-2020
Ship Via: Pick up at METEC
Order Number: 4527
Order Date: 01/16/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB045577
Terms: Net 60 Days

----- Quantity -----									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>		<u>Revision</u>	<u>Job Number</u>
2	100	100 ✓	0	0	EA	DART-D2230-3P Mounting Lug alodined and painted as per QSI005	DAS 31 89	G	4527-02
4	200	200 ✓	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005		A	4527-04

RECEIVED

MAR 10 2020

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Heather Nijm

Packing Clerk's Signature

Metec Metal Technology Inc

Received In Good Order By

Dart Aerospace Ltd.